Diagonal 8mm (Type 1/2) Progressive Scan CCD Image Sensor with Square Pixel for B/W Cameras

## Description

The ICX267AL is a diagonal 8 mm (Type 1/2) interline CCD solid-state image sensor with a square pixel array and 1.45 M effective pixels. Progressive scan allows all pixels' signals to be output independently. Also, the adoption of high frame rate readout mode supports 30 frames per second. This chip features an electronic shutter with variable charge-storage time which makes it possible to realize full-frame still image without a mechanical shutter. High resolution and high low dark current are achieved through the adoption of HAD (Hole-Accumulation Diode) sensors.

This chip is suitable for applications such as electronic still cameras, PC input cameras, etc.

## Features

- Progressive scan allows individual readout of the image signals from all pixels.
- High horizontal and vertical resolution (both approx. 1024TV-lines) still image without a mechanical shutter.
- Supports high frame rate readout mode (effective 512 lines output, 30 frames/s)
- Square pixel
- Horizontal drive frequency: 28.636 MHz
- No voltage adjustments (reset gate and substrate bias are not adjusted.)
- High resolution, high color reproductivity, high sensitivity, low dark current
- Low smear, excellent antiblooming characteristics
- Continuous variable-speed shutter


Optical black position (Top view)

## Device Structure

- Interline CCD image sensor
- Image size: $\quad$ Diagonal 8 mm (Type 1/2)
- Total number of pixels: $1434(\mathrm{H}) \times 1050(\mathrm{~V})$ approx. 1.50 M pixels
- Number of effective pixels: $1392(\mathrm{H}) \times 1040(\mathrm{~V})$ approx. 1.45 M pixels
- Number of active pixels: $1360(\mathrm{H}) \times 1024(\mathrm{~V})$ approx. 1.40 M pixels ( 7.959 mm diagonal)
- Chip size:
- Unit cell size: $7.60 \mathrm{~mm}(\mathrm{H}) \times 6.20 \mathrm{~mm}(\mathrm{~V})$
- Optical black: Horizontal (H) direction: Front 2 pixels, rear 40 pixels
- Number of dummy bits: Horizontal 20
- Vertical 3
- Substrate material: Silicon


## Wfine CCD

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Represents a CCD adopting progressive scan, primary color filter and square pixel.
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## Block Diagram and Pin Configuration

(Top View)


Pin Description

| Pin No. | Symbol | Description | Pin No. | Symbol | Description |
| :---: | :--- | :--- | :---: | :--- | :--- |
| 1 | V $\phi 1$ | Vertical register transfer clock | 11 | VDD | Supply voltage |
| 2 | V $\phi 2 A$ | Vertical register transfer clock | 12 | GND | GND |
| 3 | V $\phi 2 B$ | Vertical register transfer clock | 13 | $\phi$ SUB | Substrate clock |
| 4 | V $\phi 3$ | Vertical register transfer clock | 14 | NC |  |
| 5 | NC |  | 15 | Csub | Substrate bias*1 |
| 6 | NC |  | 16 | NC |  |
| 7 | GND | GND | 17 | VL | Protective transistor bias |
| 8 | NC |  | 18 | $\phi R G$ | Reset gate clock |
| 9 | GND | GND | 19 | $\mathrm{H} \phi 1$ | Horizontal register transfer clock |
| 10 | VOUT | Signal output | 20 | $\mathrm{H} \phi 2$ | Horizontal register transfer clock |

*1 DC bias is generated within the CCD, so that this pin should be grounded externally through a capacitance of $0.1 \mu \mathrm{~F}$.

Absolute Maximum Ratings

| Item |  | Ratings | Unit | Remarks |
| :---: | :---: | :---: | :---: | :---: |
| Against $\phi$ SUB | Vdd, Vout, $\phi$ RG - $\phi$ SUB | -40 to +10 | V |  |
|  | Vф2A, V ${ }_{\text {2 }}$ - ${ }^{\text {- }}$ SUB | -50 to +15 | V |  |
|  |  | -50 to +0.3 | V |  |
|  | Hф1, H ${ }^{2}$, GND - $\phi$ SUB | -40 to +0.3 | V |  |
|  | Csub - $\phi$ SUB | -25 to | V |  |
| Against GND | Vdd, Vout, $\phi$ RG, Csub - GND | -0.3 to +18 | V |  |
|  |  | -10 to +18 | V |  |
|  | H ${ }_{1}$, H ${ }_{\text {2 } 2-G N D ~}^{\text {- }}$ | -10 to +15 | V |  |
| Against VL | V 2 $2 \mathrm{~A}, ~ V ~_{\text {¢ } 2 \mathrm{~B}}$ - VL | -0.3 to +28 | V |  |
|  | V $\phi_{1}, \mathrm{~V} \phi_{3}, \mathrm{H} \phi_{1}, \mathrm{H}_{\phi 2}$, GND - VL | -0.3 to +15 | V |  |
| Between input clock pins | Voltage difference between vertical clock input pins | to +15 | V | *1 |
|  | H中1 - H中2 | -16 to +16 | V |  |
|  | $\mathrm{H} \phi 1, \mathrm{H} \phi_{2}-\mathrm{V} \phi_{3}$ | -16 to +16 | V |  |
| Storage temperature |  | -30 to +80 | ${ }^{\circ} \mathrm{C}$ |  |
| Operating temperature |  | -10 to +60 | ${ }^{\circ} \mathrm{C}$ |  |

*1 +24V (Max.) when clock width < $10 \mu \mathrm{~s}$, clock duty factor $<0.1 \%$.
+16 V (Max.) is guaranteed for turning on or off power supply.

Bias Conditions

| Item | Symbol | Min. | Typ. | Max. | Unit | Remarks |
| :--- | :--- | :--- | :---: | :---: | :---: | :---: |
| Power Supply voltage | VDD | 14.55 | 15.0 | 15.45 | V |  |
| Protective transistor bias | VL | $*_{1}$ |  |  |  |  |
| Substrate clock | $\phi$ SUB | $*_{2}$ |  |  |  |  |
| Reset gate clock | $\phi$ RG | $*_{2}$ |  |  |  |  |

*1 VL setting is the VVL voltage of the vertical transfer clock waveform, or the same power supply as the VL power supply for the V driver should be used.
*2 Do not apply a DC bias to the substrate clock and reset gate clock pins, because a DC bias is generated within the CCD.

## DC Characteristics

| Item | Symbol | Min. | Typ. | Max. | Unit | Remarks |
| :---: | :--- | :---: | :---: | :---: | :---: | :---: |
| Power supply current | IDD |  | 7.7 |  | mA |  |

## Clock Voltage Conditions

| Item | Symbol | Min. | Typ. | Max. | Unit | Waveform diagram | Remarks |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Readout clock voltage | Vvt | 14.55 | 15.0 | 15.45 | V | 1 |  |
| Vertical transfer clock voltage | Vvioza | -0.05 | 0 | 0.05 | V | 2 | $\mathrm{V} \mathrm{vH}=\mathrm{V} \mathrm{VH} 02 \mathrm{~A}$ |
|  | Vvin, Vvh2A, Vvh2b, Vvh3 | -0.2 | 0 | 0.05 | V | 2 |  |
|  | VVL1, VvL2A, Vvl2b, Vvl3 | -8.4 | -8.0 | -7.6 | V | 2 | $\mathrm{VVLL}=(\mathrm{VVL1}+\mathrm{VVL3}) / 2$ |
|  | V $\phi 1$, $\mathrm{V}_{\phi 2 \mathrm{~A}}$, Vф2в, Vфз | 7.6 | 8.0 | 8.4 | V | 2 |  |
|  | \| VVL1 - VVL3 | |  |  | 0.1 | V | 2 |  |
|  | VvнH |  |  | 0.9 | V | 2 | High-level coupling |
|  | VVHL |  |  | 1.3 | V | 2 | High-level coupling |
|  | VVLH |  |  | 1.0 | V | 2 | Low-level coupling |
|  | VVLL |  |  | 0.9 | V | 2 | Low-level coupling |
| Horizontal transfer clock voltage | V ${ }_{\text {¢ }}$ | 4.75 | 5.0 | 5.25 | V | 3 |  |
|  | VhL | -0.05 | 0 | 0.05 | V | 3 |  |
| Reset gate clock voltage | V $\phi$ RG | 3.0 | 3.3 | 5.5 | V | 4 |  |
|  | Vrglh - Vrgal |  |  | 0.4 | V | 4 | Low-level coupling |
|  | Vrgl - Vrglm |  |  | 0.5 | V | 4 | Low-level coupling |
| Substrate clock voltage | VфSub | 22.15 | 23.0 | 23.85 | V | 5 |  |

## Clock Equivalent Circuit Constant

| Item | Symbol | Min. | Typ. | Max. | Unit | Remarks |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Capacitance between vertical transfer clock and GND | CфV1 |  | 2200 |  | pF |  |
|  | CфV2A |  | 3300 |  | pF |  |
|  | CфV2B |  | 3300 |  | pF |  |
|  | Cфv3 |  | 3300 |  | pF |  |
| Capacitance between vertical transfer clocks | CфV12A, CфV2B1 |  | 1200 |  | pF |  |
|  | Cфv2A3, Cфvз2в |  | 1200 |  | pF |  |
|  | CфV13 |  | 2200 |  | pF |  |
| Capacitance between horizontal transfer clock and GND | CфH1, Cфн2 |  | 47 |  | pF |  |
| Capacitance between horizontal transfer clocks | Сфнн |  | 100 |  | pF |  |
| Capacitance between reset gate clock and GND | CфRG |  | 8 |  | pF |  |
| Capacitance between substrate clock and GND | Cфsub |  | 680 |  | pF |  |
| Vertical transfer clock series resistor | R1 |  | 36 |  | $\Omega$ |  |
|  | R2A, R3 |  | 56 |  | $\Omega$ |  |
|  | R2B |  | 56 |  | $\Omega$ |  |
| Vertical transfer clock ground resistor | Rgnd |  | 30 |  | $\Omega$ |  |
| Horizontal transfer clock series resistor | Rфн |  | 15 |  | $\Omega$ |  |
| Reset gate clock series resistor | RфRG |  | 20 |  | $\Omega$ |  |



Vertical transfer clock equivalent circuit


Horizontal transfer clock equivalent circuit


Reset gate clock equivalent circuit

## Drive Clock Waveform Conditions

(1) Readout clock waveform
$V_{T}$


Note) Readout clock is used by composing vertical transfer clocks Vф2A and V ф2в.
(2) Vertical transfer clock waveform
$V_{\phi 1}$


V $\phi 2 \mathrm{~A}, \mathrm{~V} \phi 2 \mathrm{~B}$


V ${ }^{6}$


> VVH $=\mathrm{VVH02A}$
> $\mathrm{VVL}=(\mathrm{VVL01}+\mathrm{VVLO3}) / 2$
> $\mathrm{VVL3}=\mathrm{V}$ VL03

$$
\begin{aligned}
& \mathrm{V}_{\mathrm{\phi}} \mathrm{~V}_{1}=\mathrm{VVH}_{1}-\mathrm{VVLO}_{1} \\
& \mathrm{~V} \text { V1 }=\mathrm{V} \mathrm{VH} 1 \text { - } \mathrm{V} \mathrm{vL01} \\
& \mathrm{~V} \text { фV2A }=\mathrm{V}_{\mathrm{V} \text { ho2A }}-\mathrm{V} \text { VL2A } \\
& \mathrm{V} \text { ф } \mathrm{V} 2 \mathrm{~B}=\mathrm{V} \text { vho2B }-\mathrm{V} \text { vL2B } \\
& \mathrm{V} \text { ф } \mathrm{V} 3=\mathrm{V} \mathrm{VH} 3-\mathrm{VVL03}
\end{aligned}
$$

(3) Horizontal transfer clock waveform


Cross-point voltage for the $\mathrm{H}_{\phi 1}$ rising side of the horizontal transfer clocks $\mathrm{H}_{\phi 1}$ and $\mathrm{H} \phi 2$ waveforms is Vcr. The overlap period for twh and twl of horizontal transfer clocks $\mathrm{H} \phi 1$ and $\mathrm{H} \phi 2$ is two.
(4) Reset gate clock waveform

$V_{\text {RGLH }}$ is the maximum value and $V_{\text {RGLL }}$ is the minimum value of the coupling waveform during the period from Point $A$ in the above diagram until the rising edge of RG.
In addition, Vrgl is the average value of Vrglh and Vrgll.

$$
V_{\text {RGL }}=\left(V_{\text {RGLH }}+V_{\text {RGLL }}\right) / 2
$$

Assuming $V_{\text {RGH }}$ is the minimum value during the interval twh, then:
$\mathrm{V} \phi \mathrm{RG}=\mathrm{V}_{\mathrm{RGH}}-\mathrm{V}_{\mathrm{RGL}}$.
Negative overshoot level during the falling edge of RG is VrgLm.

## (5) Substrate clock waveform



Clock Switching Characteristics

| Item |  | Symbol | twh |  |  | twl |  |  | tr |  |  | tf |  |  | Unit | Remarks |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Min. | Typ. | Max. | Min. | Typ. | Max. | Min. | Typ. | Max. | Min. | Typ. | Max. |  |  |
| Readout clock |  |  | $V_{T}$ | 3.2 | 3.4 |  |  |  |  |  | 0.5 |  |  | 0.5 |  | $\mu \mathrm{S}$ | During readout |
| Vertical transfer clock |  | $\mathrm{V}_{\phi 1}, \mathrm{~V}_{\phi 2 \mathrm{~A}}$, Vф2в, Vф3 |  |  |  |  |  |  |  |  |  | 15 |  | 450 | ns | *1 |
|  | During imaging | H\$1 | 10 | 12.5 |  | 10 | 12.5 |  |  | 5 | 7.5 |  | 5 | 7.5 | ns | *2 |
|  |  | H中2 | 10 | 12.5 |  | 10 | 12.5 |  |  | 5 | 7.5 |  | 5 | 7.5 |  |  |
|  | During parallel-serial conversion | ${ }_{\text {H }}{ }_{1}$ |  |  |  |  |  |  |  | 0.01 |  |  | 0.01 |  | $\mu \mathrm{s}$ |  |
|  |  | H中2 |  |  |  |  |  |  |  | 0.01 |  |  | 0.01 |  |  |  |
| Reset gate clock |  | $\phi$ RG | 4 | 8 |  |  | 24 |  |  | 2 |  | 2 |  |  | ns |  |
| Substrate clock |  | ¢SUB |  | 3.9 |  |  |  |  |  |  | 0.5 |  |  | 0.5 | $\mu \mathrm{S}$ | When draining charge |

*1 When vertical transfer clock driver CXD1267AN $\times 2$ is used.
*2 $\mathrm{tf} \geq \mathrm{tr}-2 \mathrm{~ns}$, and the cross-point voltage ( $\mathrm{V} \subset \mathrm{CR}$ ) for the $\mathrm{H} \phi 1$ rising side of the $\mathrm{H} \phi 1$ and $\mathrm{H} \phi 2$ waveforms must be at least $\mathrm{V} \phi н / 2$ [V].

| Item | Symbol | two |  |  | Unit | Remarks |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Min. | Typ. | Max. |  |  |
| Horizontal transfer clock | $\mathrm{H} \phi 1, \mathrm{H} \phi 2$ | 8 | 10 |  | ns |  |

Spectral Sensitivity Characteristics (excludes lens characteristics and light source characteristics)


Image Sensor Characteristics
$\left(\mathrm{Ta}=25^{\circ} \mathrm{C}\right)$

| Item | Symbol | Min. | Typ. | Max. | Unit | Measurement method | Remarks |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Sensitivity | S | 360 | 450 |  | mV | 1 | 1/30s accumulation |  |
| Saturation signal | Vsat | 450 |  |  | mV | 2 | $\mathrm{Ta}=60^{\circ} \mathrm{C}$ | Progressive scan readout mode |
|  | Vsat2 | 380 |  |  | mV | 2 |  | High frame rate readout mode |
|  | Vsat4 | 380 |  |  | mV | 2 |  | High frame rate readout two pixels addition*1 |
| Smear | Sm |  | 0.001 | 0.0025 | \% | 3 | Progressive scan readout, high frame rate readout two pixels addition |  |
|  |  |  | 0.002 | 0.005 | \% | 3 | High frame rate readout mode |  |
|  | SHg |  |  | 20 | \% | 4 | Zone 0 and I |  |
|  |  |  |  | 25 | \% | 4 | Zone 0 to $\mathbb{I}^{\prime}$ |  |
| Dark signal | Vdt |  |  | 8 | mV | 5 | $\mathrm{Ta}=60^{\circ} \mathrm{C}, 15$ frames $/ \mathrm{s}$ |  |
| Dark signal shading | $\Delta \mathrm{Vdt}$ |  |  | 2 | mV | 6 | $\mathrm{Ta}=60^{\circ} \mathrm{C}, 15$ frames $/ \mathrm{s}^{* 2}$ |  |
| Lag | Lag |  |  | 0.5 | \% | 7 |  |  |

*1 Vsat4 is the saturation signal amount at two pixels addition, and it is 190 mV per one pixel. Vsub internal generation value ensures 190 mV per one pixel of the saturation signal amount in high frame rate two pixels addition mode.
*2 Eliminates the dark signal shading in the vertical direction by the high-speed transfer of the vertical register.

## Zone Definition of Video Signal Shading



## Measurement System



Note) Adjust the amplifier gain so that the gain between [ $\left.{ }^{*} \mathrm{~A}\right]$ and $\left[{ }^{*} \mathrm{~B}\right]$ equals 1 .

Image Sensor Characteristics Measurement Method

## Readout modes

The diagram below shows the output methods for the following three readout modes.

| Progressive scan mode | High frame rate readout mode | High frame rate readout two pixels addition mode |
| :---: | :---: | :---: |
|  |  |  |

1. Progressive scan mode

In this mode, all pixels signals are output in non-interlace format in $1 / 15 \mathrm{~s}$.
The vertical resolution is approximately 800 TV-lines and all pixels signals within the same exposure period are read out simultaneously, making this mode suitable for high resolution image capturing.
2. High frame rate readout mode

All effective areas are scanned in approximately $1 / 30$ s by reading out two out of four lines (3rd and 4th lines, 7th and 8th lines). The vertical resolution is approximately 400 TV-lines.
This readout mode emphasizes processing speed over vertical resolution.
3. High frame rate readout two pixels addition mode

All effective areas are scanned in approximately $1 / 30$ s by reading out two out of four lines (3rd and 4th lines, 7th and 8th lines), and by reading out two out of the remaining four lines (1st and 2nd lines, 5th and 6 th lines) after shifting the vertical register by 2 bits, and adding them in the vertical register.

## © Measurement conditions

1) In the following measurements, the device drive conditions are at the typical values of the progressive scan mode, bias and clock voltage conditions.
2) In the following measurements, spot blemishes are excluded and, unless otherwise specified, the optical black (OB) level is used as the reference for the signal output, and the value measured at point [*B] in the measurement system is used.
© Definition of standard imaging conditions
3) Standard imaging condition $I$

Use a pattern box (luminance: $706 \mathrm{~cd} / \mathrm{m}^{2}$, color temperature of 3200 K halogen source) as a subject. (Pattern for evaluation is not applicable.) Use a testing standard lens with CM500S ( $t=1.0 \mathrm{~mm}$ ) as an IR cut filter and image at F8. The luminous intensity to the sensor receiving surface at this point is defined as the standard sensitivity testing luminous intensity.
2) Standard imaging condition I:

Image a light source (color temperature of 3200 K ) with a uniformity of brightness within $2 \%$ at all angles. Use a testing standard lens with CM500S ( $\mathrm{t}=1.0 \mathrm{~mm}$ ) as an IR cut filter. The luminous intensity is adjusted to the value indicated in each testing item by the lens diaphragm.

1. Sensitivity

Set to standard imaging condition I After selecting the electronic shutter mode with a shutter speed of 1/250s, measure the signal output $\left(\mathrm{V}_{\mathrm{s}}\right)$ at the center of the screen, and substitute the values into the following formulas.
$S=V s \times \frac{250}{30}[m V]$
2. Saturation signal

Set to standard imaging condition $\mathbb{I}$. After adjusting the luminous intensity to 10 times the intensity with the average value of the signal output, 150 mV , measure the minimum value of the signal output.
3. Smear

Set to standard imaging condition I. With the lens diaphragm at F5.6 to F8, adjust the luminous intensity to 500 times the intensity with the average value of the signal output, 150 mV . When the readout clock is stopped and the charge drain is executed by the electronic shutter at the respective H blankings, measure the maximum value (Vsm [mV]) of the signal output and substitute the value into the following formula.
$S m=20 \times \log \left(\frac{\mathrm{VSm}}{150} \times \frac{1}{500} \times \frac{1}{10}\right)[\mathrm{dB}](1 / 10 \mathrm{~V}$ method conversion value)
4. Video signal shading

Set to standard imaging condition $\mathbb{I}$. With the lens diaphragm at F5.6 to F8, adjust the luminous intensity so that the average value of the signal output is 150 mV . Then measure the maximum (Vrmax [mV]) and minimum (Vrmin [mV]) values of the signal output and substitute the values into the following formula.
$\mathrm{SH}=(\mathrm{Vrmax}-\mathrm{Vrmin}) / 150 \times 100[\%]$
5. Dark signal

Measure the average value of the signal output (Vdt [mV]) with the device ambient temperature $60^{\circ} \mathrm{C}$ and the device in the light-obstructed state, using the horizontal idle transfer level as a reference.
6. Dark signal shading

After measuring 5, measure the maximum (Vdmax [mV]) and minimum (Vdmin [mV]) values of the dark signal output and substitute the values into the following formula.
$\Delta \mathrm{Vdt}=\mathrm{Vdmax}-\mathrm{Vdmin}[\mathrm{mV}]$
7. Lag

Adjust the signal output value generated by strobe light to 150 mV . After setting the strobe light so that it strobes with the following timing, measure the residual signal (Vlag). Substitute the value into the following formula.
$\operatorname{Lag}=(\mathrm{Vlag} / 150) \times 100[\%]$


Light
Strobe light timing $\qquad$

Drive Circuit

Sensor Readout Clock Timing Chart Progressive Scan Mode


Sensor Readout Clock Timing Chart High Frame Rate Readout Two Pixels Addition Mode

Drive Timing Chart (Vertical Sync) Progressive Scan Mode Drive Tining Chat (Vertical Syna) Progressive Scan Mode
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Drive Timing Chart (Vertical Sync) High Frame Rate Readout Mode

Drive Timing Chart (Vertical Sync)
High Frame Rate Readout Two Pixels Addition Mode
Dive Ting chart(Verical Sya)

Drive Timing Chart (Horizontal Sync) Progressive Scan Mode

Drive Timing Chart (Horizontal Sync) High Frame Rate Readout Mode


$\qquad$
Drive Timing Chart (Horizontal Sync) High Frame Rate Readout Two Pixels Addition Mode


$\qquad$

## Notes on Handling

1) Static charge prevention

CCD image sensors are easily damaged by static discharge. Before handling be sure to take the following protective measures.
a) Either handle bare handed or use non-chargeable gloves, clothes or material. Also use conductive shoes.
b) When handling directly use an earth band.
c) Install a conductive mat on the floor or working table to prevent the generation of static electricity.
d) Ionized air is recommended for discharge when handling CCD image sensor.
e) For the shipment of mounted substrates, use boxes treated for the prevention of static charges.
2) Soldering
a) Make sure the package temperature does not exceed $80^{\circ} \mathrm{C}$.
b) Solder dipping in a mounting furnace causes damage to the glass and other defects. Use a ground 30W soldering iron and solder each pin in less than 2 seconds. For repairs and remount, cool sufficiently.
c) To dismount an image sensor, do not use a solder suction equipment. When using an electric desoldering tool, use a thermal controller of the zero cross On/Off type and connect it to ground.
3) Dust and dirt protection Image sensors are packed and delivered by taking care of protecting its glass plates from harmful dust and dirt. Clean glass plates with the following operation as required, and use them.
a) Perform all assembly operations in a clean room (class 1000 or less).
b) Do not either touch glass plates by hand or have any object come in contact with glass surfaces. Should dirt stick to a glass surface, blow it off with an air blower. (For dirt stuck through static electricity ionized air is recommended.)
c) Clean with a cotton bud and ethyl alcohol if the grease stained. Be careful not to scratch the glass.
d) Keep in a case to protect from dust and dirt. To prevent dew condensation, preheat or precool when moving to a room with great temperature differences.
e) When a protective tape is applied before shipping, just before use remove the tape applied for electrostatic protection. Do not reuse the tape.
4) Installing (attaching)
a) Remain within the following limits when applying a static load to the package. Do not apply any load more than 0.7 mm inside the outer perimeter of the glass portion, and do not apply any load or impact to limited portions. (This may cause cracks in the package.)

b) If a load is applied to the entire surface by a hard component, bending stress may be generated and the package may fracture, etc., depending on the flatness of the bottom of the package. Therefore, for installation, use either an elastic load, such as a spring plate, or an adhesive.
c) The adhesive may cause the marking on the rear surface to disappear, especially in case the regulated voltage value is indicated on the rear surface. Therefore, the adhesive should not be applied to this area, and indicated values should be transferred to the other locations as a precaution.
d) The notch of the package is used for directional index, and that can not be used for reference of fixing. In addition, the cover glass and seal resin may overlap with the notch of the package.
e) If the lead bend repeatedly and the metal, etc., clash or rub against the package, the dust may be generated by the fragments of resin.
f) Acrylate anaerobic adhesives are generally used to attach CCD image sensors. In addition, cyano-acrylate instantaneous adhesives are sometimes used jointly with acrylate anaerobic adhesives. (reference)
5) Others
a) Do not expose to strong light (sun rays) for long periods. For continuous using under cruel condition exceeding the normal using condition, consult our company.
b) Exposure to high temperature or humidity will affect the characteristics. Accordingly avoid storage or usage in such conditions.
c) The brown stain may be seen on the bottom or side of the package. But this does not affect the CCD characteristics.
Package Outline Unit: mm

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1. "A" is the center of the effective image area.
2. The two points "B" of the package are the horizo
3. The two points " $B$ " of the package are the horizontal reference.
The bottom "C" of the package, and the top of the cover glass "D" are the height reference.
The center of the effective image area relative to " $B$ " and " $B$ " is $(H, V)=(6.9,6.0) \pm 0.075 \mathrm{~mm}$. 5. The rotation angle of the effective image area relative to H and V is $\pm 1^{\circ}$.

PACKAGE STRUCTURE

